

DESCRIPTION	UNIT	PET-220
Injection Unit		C
Screw Diameter	mm	65
Screw L/D Ratio	L/D	25
Theoretical shot volume	cm ³	962
Shot Weight(PET)	g	1058
Injection Pressure	Mpa	143
Injection rate	cm ³ /s	313
Plasticization(PET)	g/s	48
Max.screw speed	rpm	168
Clamping Unit		
Clamping Force	KN	2200
Opening Stroke	mm	475
Distance Between Tie-bars	mm	520 x 520
Max.mold Height	mm	530
Min.mold Height	mm	200
Ejector Stroke	mm	145
Ejector Force	KN	113
Others		
Drive power	KW	30
Heating capacity	KW	23.2
Machine Dimensions	m	5.8 x 1.5 x 2.2
Machine Weight	t	7.2