

DESCRIPTION	UNIT	HC220		
		A	B	C
<b>Injection Unit</b>		A	B	C
<b>Screw Diameter</b>	mm	45	50	55
<b>Screw L/D Ratio</b>	L/D	22	20	18.5
<b>Theoretical shot volume</b>	cm <sup>3</sup>	342	421	510
<b>Shot Weight(PS)</b>	g	311	384	465
<b>Injection pressure</b>	Bar	1989	1611	1337
<b>Max.screw speed</b>	rpm	171		
<b>Clamping Unit</b>				
<b>Clamping Force</b>	KN	2200		
<b>Opening Stroke</b>	mm	475		
<b>Distance Between Tie-bars</b>	mm	520x520		
<b>Max.mold Height</b>	mm	550		
<b>Min.mold Height</b>	mm	200		
<b>Ejector Stroke</b>	mm	140		
<b>Ejector Force</b>	KN	62		
<b>Others</b>				
<b>Fixed pump power</b>	KW	18.5		
<b>Servo motor power</b>	KW	24		
<b>Heating capacity</b>	KW	11.5		
<b>Machine Dimensions</b>	m	5.45x1.5x2.3		
<b>Machine Weight</b>	t	6.9		