

DESCRIPTION	UNIT	HC330		
		A	B	C
Injection Unit		A	B	C
Screw Diameter	mm	60	65	70
Screw L/D Ratio	L/D	23	22	20
Theoretical shot volume	cm ³	1000	1174	1362
Shot Weight(PS)	g	910	1068	1240
Injection pressure	Bar	2140	1820	1570
Max.screw speed	rpm	192		
Clamping Unit				
Clamping Force	KN	3300		
Opening Stroke	mm	660		
Distance Between Tie-bars	mm	660x660		
Max.mold Height	mm	680		
Min.mold Height	mm	250		
Ejector Stroke	mm	160		
Ejector Force	KN	62		
Others				
Fixed pump power	KW	37		
Servo motor power	KW	49		
Heating capacity	KW	22.8		
Machine Dimensions	m	6.9x1.85x2.35		
Machine Weight	t	12		