

DESCRIPTION	UNIT	HC560		
Injection Unit		A	B	C
Screw Diameter	mm	75	80	85
Screw L/D Ratio	L/D	23	21	20
Theoretical shot volume	cm ³	1727	1965	2219
Shot Weight(PS)	g	1572	1788	2019
Injection pressure	Bar	2183	1920	1691
Max.screw speed	rpm	138		
Clamping Unit				
Clamping Force	KN	5600		
Opening Stroke	mm	850		
Distance Between Tie-bars	mm	860x810		
Max.mold Height	mm	830		
Min.mold Height	mm	330		
Ejector Stroke	mm	226		
Ejector Force	KN	150		
Others				
Fixed pump power	KW	55		
Servo motor power	KW	24+36.7		
Heating capacity	KW	33.5		
Machine Dimensions	m	8.5x2.2x2.8		
Machine Weight	t	26		