

DESCRIPTION	UNIT	HC900		
		A	B	C
Injection Unit		A	B	C
Screw Diameter	mm	95	100	105
Screw L/D Ratio	L/D	23	21	20
Theoretical shot volume	cm ³	3544	3927	4330
Shot Weight(PS)	g	3225	3574	3941
Injection pressure	Bar	2076	1771	1600
Max.screw speed	rpm	108		
Clamping Unit				
Clamping Force	KN	9000		
Opening Stroke	mm	1100		
Distance Between Tie-bars	mm	1125x1085		
Max.mold Height	mm	1100		
Min.mold Height	mm	500		
Ejector Stroke	mm	335		
Ejector Force	KN	216		
Others				
Fixed pump power	KW	45+45		
Servo motor power	KW	24+39.4+39.4		
Heating capacity	KW	61.3		
Machine Dimensions	m	11.7x2.8x3		
Machine Weight	t	50		